



US 20080230041A1

(19) **United States**(12) **Patent Application Publication**
Brusslar et al.(10) **Pub. No.: US 2008/0230041 A1**(43) **Pub. Date: Sep. 25, 2008**(54) **HIGH EFFICIENCY ALCOHOL FUEL
ENGINE****Publication Classification**(51) **Int. Cl.****F02B 13/00**

(2006.01)

(52) **U.S. Cl.** **123/575; 60/299; 123/568.11**

(57)

ABSTRACT

In an internal combustion engine adapted to combust alcohol blend fuels (i.e., fuels containing greater than 20% alcohol by volume), a dilute combustion mixture (e.g., with substantial EGR), intake air cooling, and latent cooling caused by vaporization of the alcohol fuel, are used together with a compact combustion chamber (in which the distance between the spark plug tip and furthest point of the combustion chamber is less than one-half the cylinder bore diameter) and controlled spark retardation to enable the use of a high compression ratio (greater than 15:1), for improved efficiency without triggering auto-ignition. Thermal brake efficiency significantly exceeds that for conventional gasoline engines, thereby improving the potential cost-effectiveness of alcohol fuels. Stoichiometric operation is used for optimal emissions control.

(76) Inventors: **Matthew J. Brusslar**, South Lyon,
MI (US); **Charles L. Gray**,
Pinckney, MI (US); **David James
Haugen**, Ann Arbor, MI (US)

Correspondence Address:

David Read**US EPA, NVFEL****2565 Plymouth Rd.****Ann Arbor, MI 48105 (US)**(21) Appl. No.: **12/077,378**(22) Filed: **Mar. 19, 2008****Related U.S. Application Data**(60) Provisional application No. 60/919,251, filed on Mar.
21, 2007.